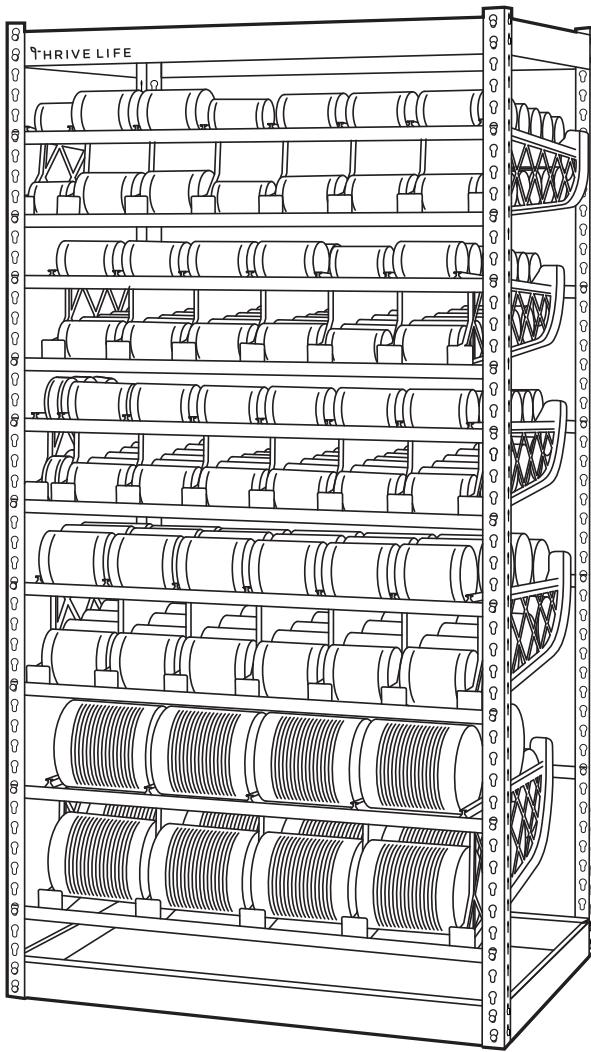




ASSEMBLY INSTRUCTIONS

Pantry Organizers



Thrive Life™ | 691 South Auto Mall Drive

American Fork, UT 84003 | 877-743-5373 | support@thrivelife.com

Note: The picture used in the assembly instructions is a general picture of a Pantry Organizer. Although your system may vary in size and dimension, these instructions are suited for all Pantry Organizers.

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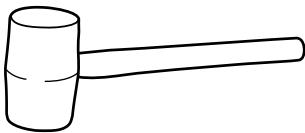
6847



Pantry Organizers

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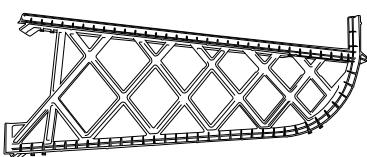
TOOLS NEEDED



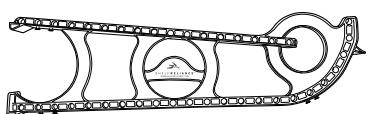
Note: use a hard rubber or plastic mallet to pound metal pieces together (a hammer may leave dents and chips in the paint).

PARTS

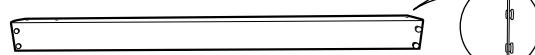
Can Track (medium/large)



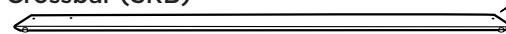
Can Track (small)



Wide Beam (DRB) (long/short)



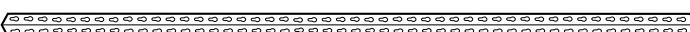
Crossbar (SRB)



Strap



Angle Post



See the parts list on page 6 to see how many of each part comes with your specific unit.

TIPS

1. **Storage area.** To optimize food shelf life, set up your Pantry Organizer in a cool area that experiences few temperature fluctuations and remains in the range of 40-70°F.
2. **Assembly.** Assemble the unit on a sturdy, level surface. Safe assembly requires at least two people.
3. **Connecting metal pieces.** Pound crossbars and beams into angle posts with a mallet until the rivets have firmly set into the bottom of the notches. This is extremely important to ensure maximum stability of the frame and proper fit of Can Tracks.
4. **Notches** are the cutout keyhole segments of an angle post.
5. **Rivets** are the $\frac{1}{2}$ " protruding round buttons that insert into the notches.
6. **Lips** are the horizontal edges of beams. Except for wide beams inserted at the bottom of the Pantry Organizer, the lip of the beam should be on the bottom facing inward.



Caution: Failure to pound all wide beams and crossbars so the rivets are set firmly into the bottom of the notches may cause the unit to tip over and could result in serious injury.



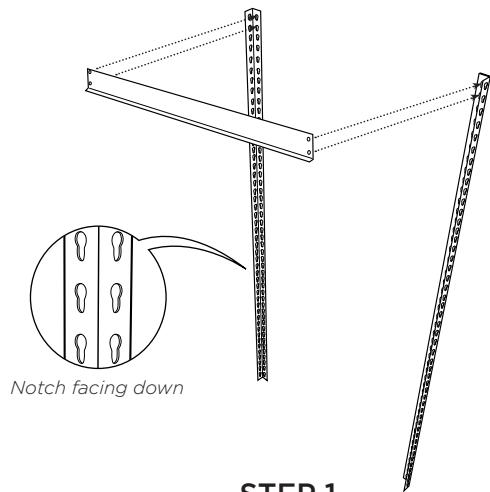


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FRAME

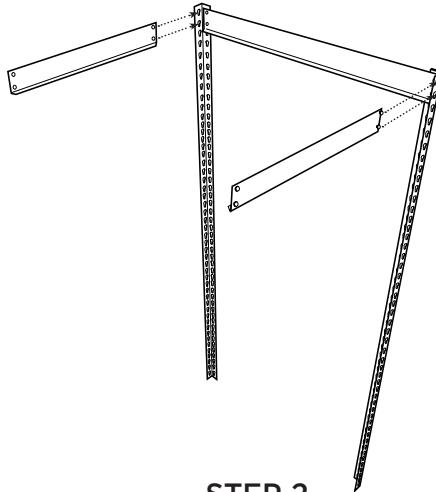
Caution: The surface on which your Pantry Organizer stands must be level and solid. Be aware that the Pantry Organizer may scratch or damage tile, linoleum, wood, and other fine surfaces. To help avoid floor surface damage, we recommend using sliders, which can be purchased at home improvement stores. Also, remember to leave enough room behind the Pantry Organizer during setup to walk behind it and attach straps. After assembly, the Pantry Organizer can be backed up against a wall before loading.



STEP 1

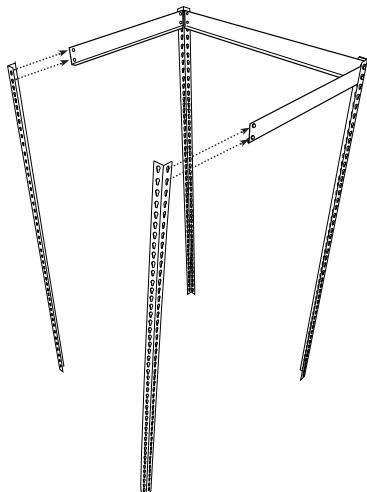
Stand 2 angle posts upright. Attach a long wide beam (without a logo) to the top two notches of angle posts with the lip on bottom facing inward.

Note: Depending on the system you ordered, you may have 4 extra Wide Beams or 3 extra Crossbars. These can be discarded.



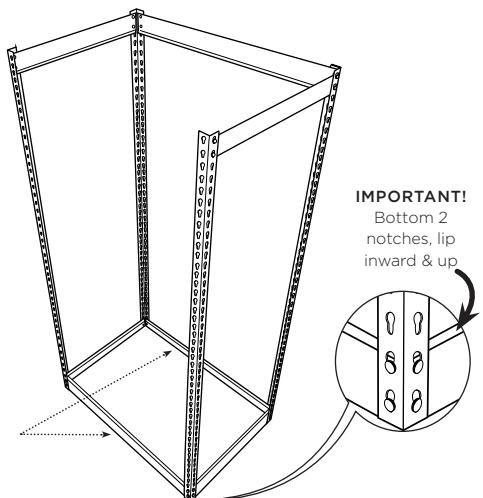
STEP 2

Attach a short wide beam to the top notches of each angle post.



STEP 3

Attach remaining angle posts.



STEP 4

Attach short & long wide beams to angle posts in the bottom 2 notches. This time, the lip should be on top, facing inward.

Note: The beam with the logo will be attached later

IMPORTANT: For maximum stability, pound down on beam until rivets are secure in bottom of notches.





Pantry Organizers

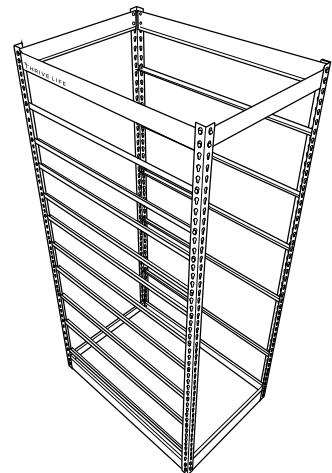
Assembly Instructions

CROSSBARS

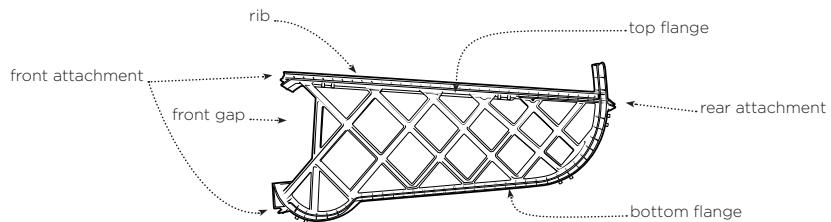
STEP 5: Attach crossbars (lip on bottom facing inward) to the front and rear side of the frame in the following notches (counting from bottom up):

Model	Rows	Height x Width x Depth	Front	Rear
Family Size Can System	4 Large	75" x 36" x 24"	4, 10, 15, 21, 26, 32, 37, 43	9, 20, 31, 42
Pantry Can System	5 Medium	75" x 36" x 24"/18"	4, 9, 13, 18, 22, 27, 31, 36, 40, 45	8, 17, 26, 35, 44
Variety Can System	2L/1M/2S	75" x 36" x 24"	4, 10, 15, 21, 26, 31, 35, 39, 42, 46	9, 20, 30, 38, 45

STEP 6: Attach the remaining wide beam (with logo) to the front side of the frame in the top two notches on the angle posts.



CAN TRACKS

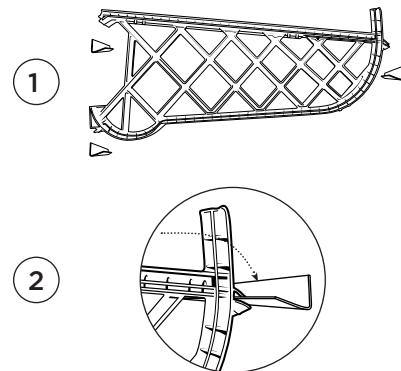


STEP 7: Attach Can Tracks to the frame. Depending on which configuration you purchased, you may have one, two, or all three sizes of Can Tracks. If you have different sizes of Can Tracks, remember to put the large Can Tracks on the bottom, medium Can Tracks in the middle, and small Can Tracks on the top.

Each Can Track will attach to 3 crossbars—2 on the front and 1 on the rear.

Attach all Can Tracks using these steps:

1. Start on the bottom 2 front crossbars and hold the front attachment of the Can Track so that it straddles the upper crossbar.
2. Insert the rear attachment into the rear crossbar.



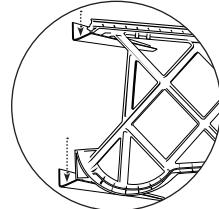
Pantry Organizers

Assembly Instructions

CAN TRACKS (CONTINUED)

3. Press the front attachment of the Can Track downward into the front crossbars.

3

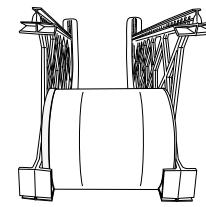


STEP 8: Adjust Can Tracks to the desired width using the following steps:

1. Place a can on the bottom flanges of two Can Tracks.

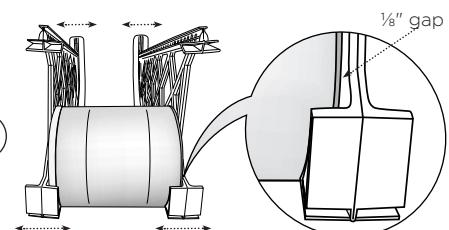
Note: Small, medium, and large Can Tracks each store different sizes of cans. It is important that cans are rotated in the correct Can Tracks to prevent them from binding in the back. The Can Sizing Diagram on page 8 will help you determine the appropriate can size.

1



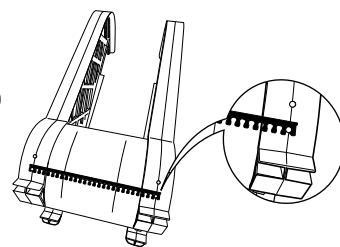
2. Adjust the width of the Can Tracks along the crossbars so that the can rests about $\frac{1}{8}$ " away from the center rib of the Can Track on each side.

2



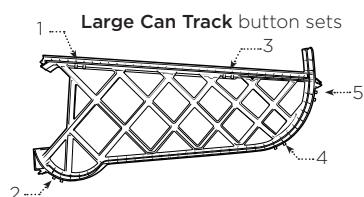
3. Secure the width by attaching a strap to the buttons on the bottom of the Can Tracks. Position the strap so that the lip is perpendicular to the Can Tracks, allowing you to push the lip of the strap forward until the strap snaps into place.

3

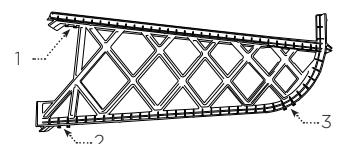


4. Attach additional straps to the remaining button sets (shown to the right) at the same increment as the first strap.

4

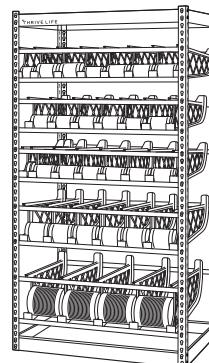
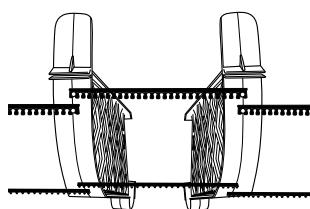


Small/medium Can Track button sets



5. Connect adjacent Can Tracks by alternating straps between the top and bottom sets of buttons, as shown below.

5





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ACCESSORIES

Enhance your Pantry Organizer with these great accessories, available at www.ThriveLife.com

Front Shelf A front shelf attaches to the front of each shelf row giving you quick access and visibility to every can. (Family Size Can Single Shelf or Pantry Can Single Shelf.)

Top Shelf Store supplies on top of your Pantry Organizer with this durable steel shelf (36"x24"). #**15330**

TROUBLESHOOTING

Can rolling Cans should roll smoothly. If they don't, or if a can falls in between two Can Tracks, check to see that all straps on the track are attached to the buttons at the same increment to create equal spacing in front and back. Dirty or dusty tracks may also prevent cans from rolling smoothly. Cleaning the "flange" or surface on which cans roll can help.

Can binding If a can binds in the back, double-check the Can Sizing Diagram to see if the can is in the right size Can Track. Then check the straps to ensure they are attached at the same increment in the front and back. Finally, give the can a gentle push to engage the rolling process.

Large Cans If a large can has a lid, remove it (unless contents are not sealed beneath the lid) before placing it on Can Tracks.

Defective parts If there are defective or missing parts when you receive your Pantry Organizer, call us at 877-743-5373.

Congratulations!

You have finished assembling your Pantry Organizer and are now ready to conveniently store and rotate your food at your own pace. We hope that this system will help you enjoy the convenience of having a Home Store™ and utilizing your foods on a regular basis.

For other Thrive Life™ products that facilitate everyday convenience and long-term peace of mind, visit our website.

www.ThriveLife.com

Thrive Life™
691 South Auto Mall Drive
American Fork, UT 84003

Phone: 877-743-5373 • **Website:** www.ThriveLife.com • **Customer support:** support@ThriveLife.com



Pantry Organizers

Parts List (for reference)

Dimensions (H x W x D)	Row Configuration	Angle Post	Wide Beams (DRB) 36" 24" 18"	Crossbars (SRB) 36"	L	M (24")	M (18")	S (24")	S (18")	Can Tracks	Straps L	S
New Systems												
Pantry Can 75"x36"x24"	5 Medium	4	4	4		15		30			83	
Pantry Can 75"x36"x18"	5 Medium	4	4		4*	15		30			83	
Family Can 75"x36"x24"	4 Large	4	4	4		15	20				83	
Variety Can 75"x36"x24"	2L / 1M / 2S	4	4	4		15	10	6	14		63	38

*These 18" wide beams may come in a separate box.



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CAN SIZE DIAGRAM

The circles below represent various can sizes. To determine which Can Track to use, place can right side up in the center of the chart. The closest visible line to the edge of the can indicates which Can Track to use.

